




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|--|---|--|------------------------|
| DESIGN  | DRAWN BY  | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED  | APPROVED  | DRAWING NO. DSI 9270 | REV. A SHEET 1 OF 1 |
| DATE 03.12.02 | | TITLE REPLACEMENT SHIM KIT | SCALE NTS |
| A | 03.12.02 | NEW ISSUE | |

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-698 REV. B
REF. CANADIAN STC: SH92-43

- 1) The D412-698-021 Replacement Shim Kit may be used to shim the D412-698-011/-012 Door Bracket Modification Kits in place of the existing Bell shims. Shim the door as specified in Installation Instructions IIN-D412-698 Rev. B. The kit includes the following parts:

| QTY | P/N | Description | Used to shim bracket P/Ns: |
|-----|--------------|--|----------------------------|
| X | D412-698-021 | Replacement Shim Kit | |
| 3 | D3238-1 | Plate (replaces BHT P/N 205-031-436-003) | D3121-141/-145/-146 |
| 1 | D3238-3 | Plate (replaces BHT P/N 205-031-435-003) | D3121-143/-144 |
| 2 | D3238-5 | Plate (replaces BHT P/N 205-031-433-003) | D3137-043, D3183-043/-044 |
| 6 | D3238-11 | Plate | D3121-141/-145/-146 |
| 2 | D3238-13 | Plate | D3121-143/-144 |
| 4 | D3238-15 | Plate | D3137-043, D3183-043/-044 |

Use D3238-11 as required in conjunction with D3238-1.
Use D3238-13 as required in conjunction with D3238-3.
Use D3238-15 as required in conjunction with D3238-5.

- 2) To eliminate interference, it is acceptable to replace D3121-17 washer & MS24694S50 screw with D3121-21 bolt on all applicable bracket assemblies.

| | |
|--|--|
| CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01 | |
| APPROVED | |
| BY: |  D. SHEPHERD (DE # 02) |
| DATE: | 03.12.02 |
| CERT. NO.: | SH92-43 |
| ISSUE NO.: | 4 |

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